



Specification: Industrial Mixing Center

Model: IMC80

Article I. General Specifications:

- Section 1.01 The assembly shall be pre-piped with performance matched components and pressure tested before delivery. The model is also available with piping options for recirculation as well as downward inlet/outlet connection orientation and is labeled as such for specific configuration desired.
- Section 1.02 Temperature controller (E80WR) shall be a 3 port mixing valve using a single moving shear action disk for inlet control and fitted with an electronic actuator and integrated temperature sensor. Mixing shall occur within the body of the valve and the temperature probe shall be integrated into the blended water outlet piping.
- Section 1.03 The assembly shall comprise of all stainless steel materials including check valves, thermometers, pressure gauges, and isolation valves on a stainless steel frame. The shear action disks shall be made of 316 stainless steel material.
- Section 1.04 The E80WR is non shutoff with seat leakage being less than 0.05% and conforms to ASME B16.34.
- Section 1.05 The E80WR shall have an integral control keypad and be capable of both stand-alone operation and integration into an automation or remote control system.
- Section 1.06 The actuator shall respond aggressively to inlet pressure and temperature changes and control the mixing valve to minimize outlet temperature variations.
- Section 1.07 There shall be a non-contact absolute encoder for failsafe position feedback all in an electronic actuator enclosure designed to NEMA 4.
- Section 1.08 The actuator shall be 100% duty cycle rate and be powered by a regulated 24VDC 3.5A supply; customer supplied power 110VAC 1A.

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Section 1.09 The assembly shall have the following connectivity capabilities:

1. Accept a 4-20mA analog control signal
2. Provides a 4-20mA analog output temperature or position signal
3. External RS232 connection (cable supplied)
4. Extra digital input for interfacing ancillary devices

Section 1.10 Warranty

1. Pre-packaged skid shall have a 1 year warranty from date of installation but not longer than 15 months from date of shipment.

Article II. Operational Specifications:

Section 2.01 Water pressure on system to be no more than 145 PSIG. Designed to generate 644 GPM with a 20 psi pressure drop and up to 666 GPM at a pipeline velocity of 15 ft/sec.

Section 2.02 Mixing center assembly shall have all of the following operational capabilities:

1. Operating temperature range of -13°F to 257°F
2. Output water temperature control accuracy to within +/- 2°F over a 32°F to 212°F control range
3. Capable of control blending to within 1°F of either hot or cold inlet temperature
4. Manual override via an included handle
5. Software configurable control settings
6. Push button power switch
7. 90° stroke time as low as 1.5 seconds for fast control action
8. Capable of positioning from 0% to 100% of either inlet temperature

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